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PATTERN BAR WAVE DISH

Supplies:

- Assorted System 96 sheet glass
- Black Opal sheet glass
- CPI pattern bar mold
- CPI Wave Plate Slump mold
- Thinfire paper
- Mold E-Z
- Glass cutter/breaking tool
- Mosaic nipper
- Band saw with diamond blade for cutting glass



Begin by treating your mold interior with Mold E-Z then cut pieces of thinfire paper and line the mold to keep glass from sticking.

Begin laying strips or pieces of glass in the mold in the desired stacked pattern.

Place mold into the kiln and fire to the following schedule:

- 1-300-1100-10
- 2-250-1360-20
- 3-250-1465-10
- 4-9999-960-60
- 5-100-825-10

When completely cool, remove bar mold from kiln and unmold your pattern bar.

Place bar on the band saw and cut slices of pattern bar.

Start with your blank cut to 6.5 x 8 and place the slices of bar in a row slightly off center.

Fill the remaining areas with sheet glass of your choice.

Place the stacked glass project on a piece of thinfire paper and fire to a contour fuse schedule.

Completely cover your wave plate slump mold with 1 good coat of Mold E-Z using a soft brush. Allow to dry.

Place the fused project onto the mold and fire to the following schedule:

- 1-150-300-15
- 2-150-1230-40
- 3-9999-950-60
- 4-150-800-10